5S NUMBERS GAME

DO NOT OPEN UNTIL YOU ARE DIRECTED
5S NUMBERS GAME ROUND 1

PLEASE DO NOT TURN PAGES UNTIL YOU ARE TOLD TO

This sheet represents our current work place. Our job, during a 20 second shift, strike out the numbers 1 to 49 in correct sequence.
Example: 1 2 3
5S NUMBERS GAME ROUND 2

SORT

We have sorted out from the area all the numbers from 50-90 which are not needed. Same job. During a 20 second shift, strike out the numbers 1 to 49 in correct sequence.
5S NUMBERS GAME ROUND 3

SORT

STRAIGHTEN

We have installed some racking. And we have organized the items so that number 1 is in the bottom left hand corner, number 2 is above it, and 3 in the top left. Each row follows this pattern.
Again, during a 20 second shift, strike out the numbers 1 to 49 in correct sequence.
5S NUMBERS GAME ROUND 4

SORT
STRAIGHTEN
STANDARDIZE

Since we are dealing with numbers 1 to 49 in sequence, it seems logical to re-organize them in a standard way that makes the completion of the work task easy as possible. Again, during a 20 second shift, strike out the numbers 1 to 49 in correct sequence.
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Numbers from 1 to 49
We want to manage our work area. Make the workplace visual. Make it easy to see when something is out of place.

This time, we are going back to our original work area. Our assignment is to find two missing numbers. We cannot complete our task without these numbers, so we first have to find them.

When you have found both of the numbers, raise your hand. Let’s see how long it takes.
Let’s do that one more time.
Our assignment is to find two missing numbers.
When you have found both of the numbers, raise your hand.
Let’s see how long it takes.
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